## STUDY CASE Nº 14: TRANSPORT OF GAUGES FROM A REFURBISHED BREWERY

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## **Description of the incident**<sup>1</sup>

As part of a refurbishment programme in a brewery, four liquid level gauges, each containing a 3.7 GBq americium–241 source, were removed from a production line to safe storage prior disposal. The sources were beyond their useful working life and as a consequence were no longer covered by a Special Form Certificate, thus requiring a Type B container to transport them. The Am-241 source assembly of each gauge was sandwiched between stainless steel plates, attached to which were a shutter mechanism and mounting bracket. The radioactive material was incorporated within a thin-walled, stainless steel tube.

The company that was contacted to dispose of the sources brought only one Type B container to site. The contractor intended to dismantle the gauges on the site and transport all four Am-241 sources in one trip. It was discovered that source assemblies, which were each about the size of a 13- amp fuse, were fixed in place with adhesive. The contractor's employee prised them out of their housing using screwdriver and placed them in the Type B container. The sources were damaged in the process. The work was carried out in the back of a small van in the visitors' car park of the brewery, adjacent to a busy main road. The van driver then went to a second location about 100 miles away to collect some more equipment for disposal before returning to base. A few days later, it was discovered that both the container and the van itself were contaminated with Am-241. Subsequent monitoring revealed that the contamination was rather more extensive, and included other vehicles and properties. The company reported the incident and a detailed investigation commenced. The investigation showed:

- a) The contractor did not discuss the job with the brewery or their RPA and had inaccurate information about the size of the gauges;
- b) Alternative methods of work had not been considered; and
- c) There was doubt about whether the available radiation monitoring instrument was capable of being used when the specialist batteries of the radiation monitor were checked some days later these were found to be flat.

## **Radiological Consequences**

The doses involved were primarily from intakes of americium-241 and the committed effective dose equivalents were estimated to be 20 mSv and 2 mSv for employees of the disposal contractor and less than 1 mSv for the wife of the former.

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Taken from the IRID database

## **Lessons** learned

- 1) Equipment holding radioactive sources should, wherever possible, be transported with the source undisturbed to suitable facilities before dismantling takes place;
- 2) Where removal of sources on the site is unavoidable, close liaison between the companies (and their respective RPAs) should take place with a view to ensuring that adequate facilities are available for the work to proceed safely;
- 3) Local rules should clearly and unambiguously state what should be done (or not done) if conditions change during the work;
- 4) Contingency plans should be incorporated into local rules, made known to relevant employees, and practiced;
- 5) After source manipulations appropriate monitoring should be undertaken. In situations such as this, contamination should always be considered possible; not just from the manipulation procedure, but also due to degradation of the source integrity due to the environment.
- 6) Means should be provided for the checking of radiation monitoring instruments on-site before each use (e.g. check source). Spare batteries should be carried with equipment.